



# TECHNICAL REPORT 2



**C-5 Fuel Cell Facility**  
**167<sup>th</sup> Airlift Wing**  
**Martinsburg, WV**

**Kyle Goodyear**

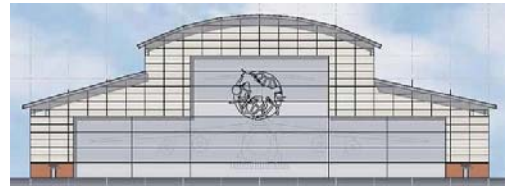
**Construction Management**

**October 28, 2009**

**Dr. Magent**

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



## TABLE OF CONTENTS

Executive Summary	2
Detailed Project Schedule	3
Site Layout Planning	4
Detailed Structural Systems Estimate	6
General Conditions Estimate	8
Critical Industry Issues	9
Appendix A: Detailed Project Schedule	10
Appendix B: Steel Erection Sequencing	11
Appendix C: Site Layout Plans	12
Appendix D: Structural Systems Estimate	13
Appendix E: General Conditions Estimate	14

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



## EXECUTIVE SUMMARY

The purpose of this technical assignment is to explore into a level of detail beyond that which was introduced in the first assignment. The first component included in the assignment is a new project schedule with much more detail than was previously created in Technical Assignment #1, consisting of far more specific activities as well as a brief discussion about the project's need for updating of the schedule in order to complete the project on time. Also discussed in this portion is the sequencing of the steel erection and an explanation of how that affects the schedule.

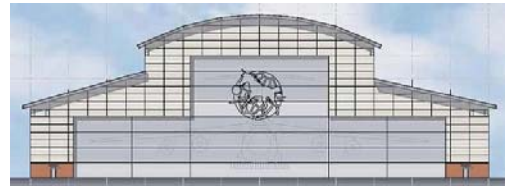
The sequencing of the erection also greatly impacts the site layout planning as all phases of the building follow through in the same general order, meaning that flow of activities through particular locations is a necessity. It is apparent that the site layout plans and the project schedule must go hand-in-hand; the phase of site layout must coincide with the activities going on, and the work being completed must adhere to the schedule to be sure that the current layout plan is most efficient.

Following this portion of the report is a pair of estimates which were created with much more detail than in the first assignment. A detailed structural system estimate, developed from RS Means, examines the cost of the concrete, steel, and some load-bearing masonry present on the project. The second of the two estimates is one for the reimbursable general conditions that Kinsley Construction, Inc. is handling. The estimate was formed through a combination of RS Means data and historical construction data from Kinsley Construction.

This assignment concludes with a discussion about the dynamics of energy on the construction industry, based on the breakout session I attended at the PACE Roundtable Meeting on October 15. Within this specific session, there was a discussion about the theories of why some people decide to build "green" and also about some of the new and improving technologies that are available to the building industry.

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



## DETAILED PROJECT SCHEDULE

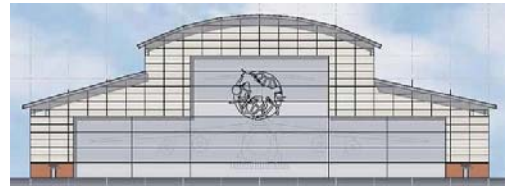
As a design-build project, the early portion of the schedule for the C-5 Fuel Cell Facility is slightly different than a project built using a traditional design-bid-build system. As can be seen on the *Detailed Project Schedule* in Appendix A, the project begins with the bidding and selection period, with the design phase beginning after the awarding of the project and the Notice to Proceed. When the design is nearing completion, work on the structural steel shop drawings commences as the design, fabrication, and erection of the steel are the major driving activities to keep the project on schedule.

It may be noted when comparing the *Project Summary Schedule* from Technical Assignment #1 to the *Detailed Project Schedule* that the duration for the structural shop drawings was increased, thus pushing back the fabrication of the steel. These issues in the steel design forced the entire construction schedule to be modified in order to maintain the original completion date. The schedules have been included in their differing states to illustrate the necessity of compression of activities later in the overall project schedule.

The construction of most exterior portions of the building revolves around the major steel erection sequences that were employed for the project. These sequences, as can be seen in Appendix B, break the building into eight sections with 1A through 2C covering all of the low-roof areas of the building and 3A through 3C covering the high-roof areas. Once the building is completely enclosed, the interior finishing process begins. All interior work, as can be seen on the schedule, has been broken into two separate portions, the hangar area and the administrative area, with many of the activities in the two areas being completed simultaneously. As the installation of the MEP systems is completed, testing and balancing of the systems begins, taking up the majority of the last month of the project schedule. Final inspection takes place immediately following the conclusion of all testing and building occupancy begins the following day.

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



## SITE LAYOUT PLANNING

The site for the C-5 Fuel Cell Facility is fairly accommodating as far as space, but this does not make the creation of a site layout plan unimportant. Unfortunately, Kinsley Construction, Inc. was unable to provide any site layout plans for me to analyze. Based on my visits to the site though, it seems that they were successful in locating items on the site effectively. Located in Appendix C, are site layout plans for three major phases of the Fuel Cell Facility project, excavation and foundations, steel erection, and building enclosure.

## EXCAVATION/FOUNDATIONS

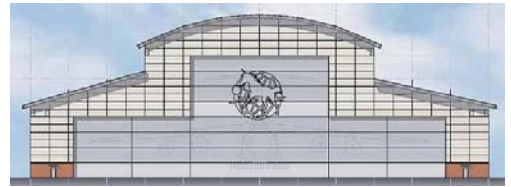
The excavation phase of this project consisted of blasting a large portion of the site in order to aid in lowering the grade to the design elevation. As can be seen on the Excavation and Foundation Site Layout Plan in Appendix C, the excess spoils of excavation were stockpiled near the center of the site, in an area which has no caissons. In doing this, the entire site did not need to be cleared of the excess spoils prior to foundation work, but instead they could be done simultaneously. The caissons were drilled with a drilling rig, the steel reinforcing cages were set, and then the concrete was placed. In some cases, dewatering pumps were needed to remove water from the bottom of the holes, but this issue was minimal. After the caissons were completed, the pier caps and grade beams were constructed, following the same direction of progression.

As mentioned previously, space on the project was not a major issue, with the entire North side of the project site being available for placement of office and storage trailers, as well as parking for all employees working on site. This area also allowed space for easy loading and unloading of excavation equipment at the times when it was required. It should be noted that this Northern portion of the site is at a higher grade than the portion in which the Fuel Cell Facility is located; this portion did not require mass excavation like the Southern part did. Due to this, a ramp was created during the excavation phase for easy access between the upper staging and office area, and the lower area in which the construction is taking place. The ramp is to be removed at a later date when construction of the new service road begins.



Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



## STEEL ERECTION

Steel erection for the Fuel Cell Facility is one of the most important phases of the project. For that reason, as mentioned in *the Detailed Project Schedule* section, there were eight phases created in which the steel would be set; these phases can be seen on the sketches in Appendix B. Erection began with a single, 250 ton crawler crane setting columns in the Southwest corner and moving North along the West side of the proposed building. Meanwhile, two more crawler cranes were being constructed in the upper parking area. Two of the cranes worked simultaneously to set the transverse trusses which run approximately North to South, and the third was then used to hold the truss in place with the aid of temporary shoring towers. This set up was maintained until the apex trusses from the exterior wall to the truss were set.

Once the West side steel was erected, the process repeated itself on the East side. After all of the East side steel was erected, the high roof area steel in the center of the building was set. The most important part of this activity was the setting of the B-line truss which extends from the transverse truss on one side to the other transverse truss, creating the frame for the main hangar door. The setting of this truss required the use of all three crawler cranes, a feat that requires a great deal of communication and teamwork as well as planning. Temporary shoring was used to hold this truss in place until all other steel was set for the building.

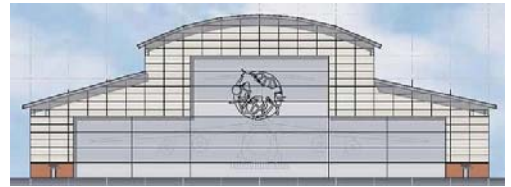
## BUILDING ENCLOSURE

The enclosure of the Fuel Cell Facility building consists of four major parts: CMU around the bottom of the building, insulated metal wall panels, standing seam metal roofing, and the main hangar door. The first three of these activities take place around the building in the same sequence as the steel erection. Roof deck was first set in the Southwest corner once the steel was erected and followed the erection process. The CMU walls were then constructed and the insulated wall panels followed behind. The main hangar door has yet to be installed, and is scheduled to take place near the beginning of December 2009. The installation of the roof panels, wall panels, and hangar door is being completed with the use of platform and articulated boom lifts. On the upper level, the panels are set simply with manpower and scaffolding which is erected on the lower roof.



Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



## DETAILED STRUCTURAL SYSTEM ESTIMATE

The structural systems estimate for the C-5 Fuel Cell Facility was developed through a hand takeoff of all structural concrete, steel, and load-bearing masonry. The quantities that were found were then entered into the online CostWorks program offered by RS Means, which provides cost estimates for 2009 and also allows a location factor to be entered. The unfortunate part of the RS Means software, as with the books from the same company, is that there is a limited amount of information available. For example, when looking at structural steel members for pricing, the maximum size for a wide flange member is a W18x106. This is most likely not an issue for most common buildings, however the structural steel for the Fuel Cell Facility is anything but common with columns as large as W40x593 and truss members as large as W14x605.

To combat this lack of information, the majority of the steel was estimated based on tonnage. All open-web joists were found within the RS Means charts and were priced accordingly, as well as the metal roof deck, but all hollow structural steel and wide flange members were totaled by tonnage. This limits the ability to break down the different parts of the structure, but as can be seen in Appendix D, there has been some differentiation made between portions of the system. Below is a summary of the structural estimate.

### Structural Systems Estimate Summary

#### CONCRETE

Foundations	\$236,441.80
Slab on Grade	\$591,272.22

#### MASONRY

CMU Walls	\$55,046.70
-----------	-------------

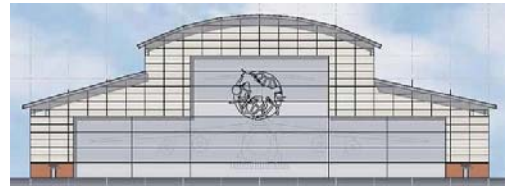
#### STEEL

Metal Deck	\$243,222.40
Open-Web Joists	\$218,099.68
Wide Flange and Hollow Members	\$8,110,373.44

**TOTAL** **\$9,454,456.23**

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



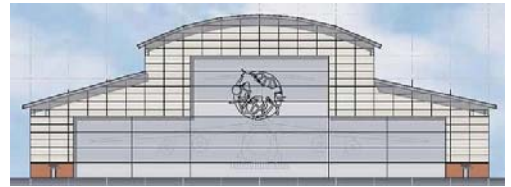
#### ASSUMPTIONS/METHODS

- Open shop labor used for all parts
- "Concrete in place" category was used to include all formwork, reinforcement, placement, and finishing as one cost
- No overhead or profit is included in this estimate
- CostWorks from RS Means 2009 employed to create the estimate



Kyle Goodyear  
 C-5 Fuel Cell Facility  
 October 28, 2009  
 Advisor: Dr. Magent

Construction Management  
 Martinsburg, WV



## GENERAL CONDITIONS ESTIMATE

The general conditions estimate for the C-5 Fuel Cell Facility was developed using a combination of RS Means Building Construction Cost Data 2009 and historical estimating data provided by Kinsley Construction, Inc. RS Means contained information concerning a majority of the reimbursable general conditions for the project, but for some items it was much more accurate to use the historical data from Kinsley due to deviations from the typical cost information. For example, it was necessary to use the historical data for estimating the cost of temporary storage trailers since many of these trailers are owned by Kinsley Construction. The costs in RS Means are based on rental of the trailers, but the cost to Kinsley for the trailers is much less since they have already been used on multiple past projects and paid for themselves.

### General Conditions Estimate Summary

Description	Total Cost
Project Supervision	\$746,700
Field Office and Equipment	\$63,163
Mobilization	\$78,500
Temporary Utilities	\$1,430
Winter Protection	\$81,500
Bonding	\$240,821
Testing	\$106,000
Safety Supervisor and Training	\$159,500
Cleanup	\$56,000
<b>GRAND TOTAL</b>	<b>\$1,746,717</b>

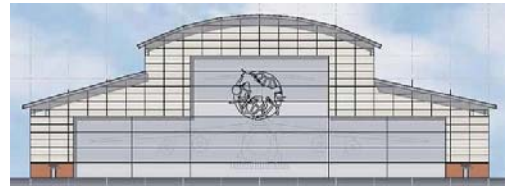
Note: Grand Total includes extra costs beyond those listed.

The summary estimate shown above for the general conditions provides some of the major reimbursable costs for the project as well as the Grand Total. As noted, the grand total includes other costs that are not included in the table; it is included for comparison between individual components and the total. For example, it can be calculated from the listed values that *Project Supervision* makes up approximately 43% of the total general conditions cost. Other important costs included above that should be noted are *Bonding*, *Testing*, and *Safety*. Specifically, the cost of safety on this project may seem high but it should be noted that this cost includes a safety supervisor, an expense that could also be included in the project supervision category. However, upon inspection of the *Staffing Plan* in Technical Assignment #1, one would notice that a safety supervisor is not included. This is because Kinsley Construction handles all safety personnel through a separate division of the company.

See Appendix E for entire General Conditions Estimate

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



## CRITICAL INDUSTRY ISSUES

In the first portion of the breakout session that I attended, we spoke about the dynamics that energy creates within the construction industry. We specifically spoke about how sustainability in buildings is necessary in order to reduce the impact we have on the environment from the perspective of releasing greenhouse gases into the atmosphere, as well as depleting our fuel sources used to keep buildings in operation. From this topic, we expanded to topics such as alternative energy sources and energy independence. We also spent a large portion of time speaking about how designing and constructing a building to meet a LEED certification does not guarantee that the building is functioning in a sustainable manner.

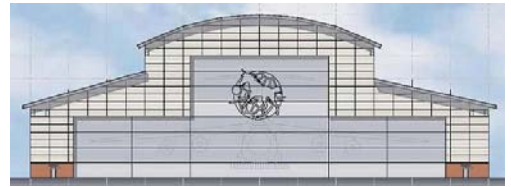
Within this topic we discussed the idea of greenwashing which is the premise that owners employ sustainable concepts in their buildings, at a minimal level, for the sheer purpose of marketability. If the owner's purpose for constructing a sustainable building is only to increase profit, via higher rental rates, then the basic concept of sustainability is being missed, and the chances that the building will have a positive environmental impact are greatly reduced. Also discussed was the idea that some buildings are constructed with sustainable concepts in mind, but are not maintained and operated in a way that allows them to function efficiently. This could be because the owner was never trained on the proper methods or because the designer made assumptions about future occupant behavior that were not accurate.

During the second portion of the breakout session, the attention was focused on individual thesis projects and potential areas of research. While we did not speak about my personal project, I did pick up a few ideas for incorporation of sustainable features. One of the possibilities that I came up with was actually a surprising one as far as the fact that it is already used quite often. I did not realize how popular the use of LED lights in buildings has become; I thought it was a rare item outside of emergency lighting. The Fuel Cell Facility project already has LED's for emergency lighting so exploring more widespread usage in the building is a definite possibility for saving energy. Another specific product that was discussed briefly, and seems like it would be advantageous for my project, was the Solyndra photovoltaic system for rooftop installation.

Within my breakout session group, there were multiple industry members who seemed quite knowledgeable about the above mentioned products as well as many other aspects of sustainable buildings. A few of these members would most likely be able to help me explore my ideas. Included in this group are: Dan Kerr of McClure Company, Mark Kosin of Southland Industries, and Jeremy Sibert of Hensel Phelps.

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



**Appendix A**  
C-5 Fuel Cell Facility  
Detailed Project Schedule







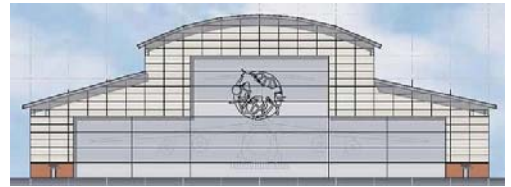




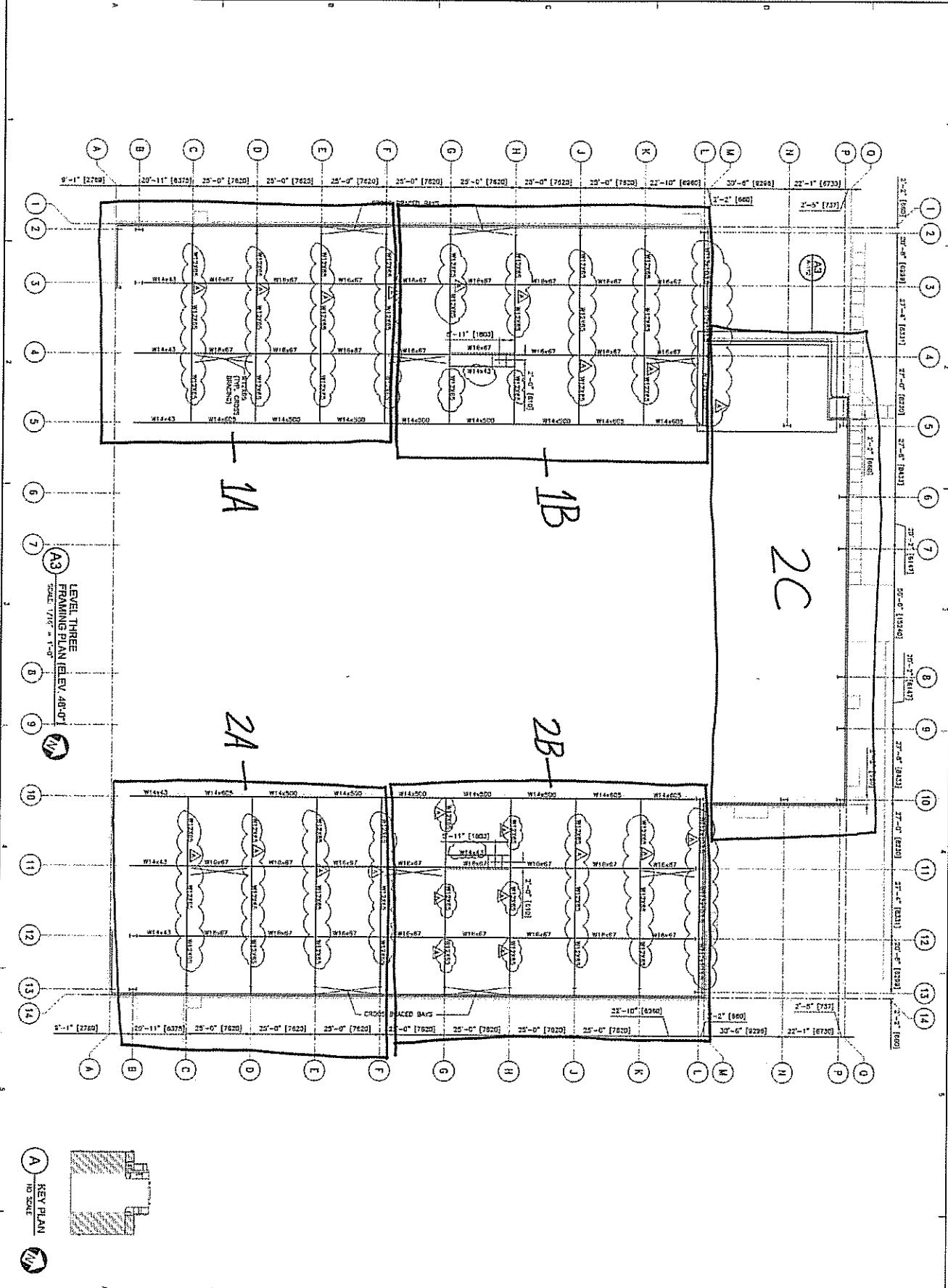


Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

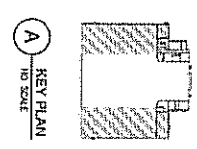
Construction Management  
Martinsburg, WV



**Appendix B**  
C-5 Fuel Cell Facility  
Steel Erection Sequencing

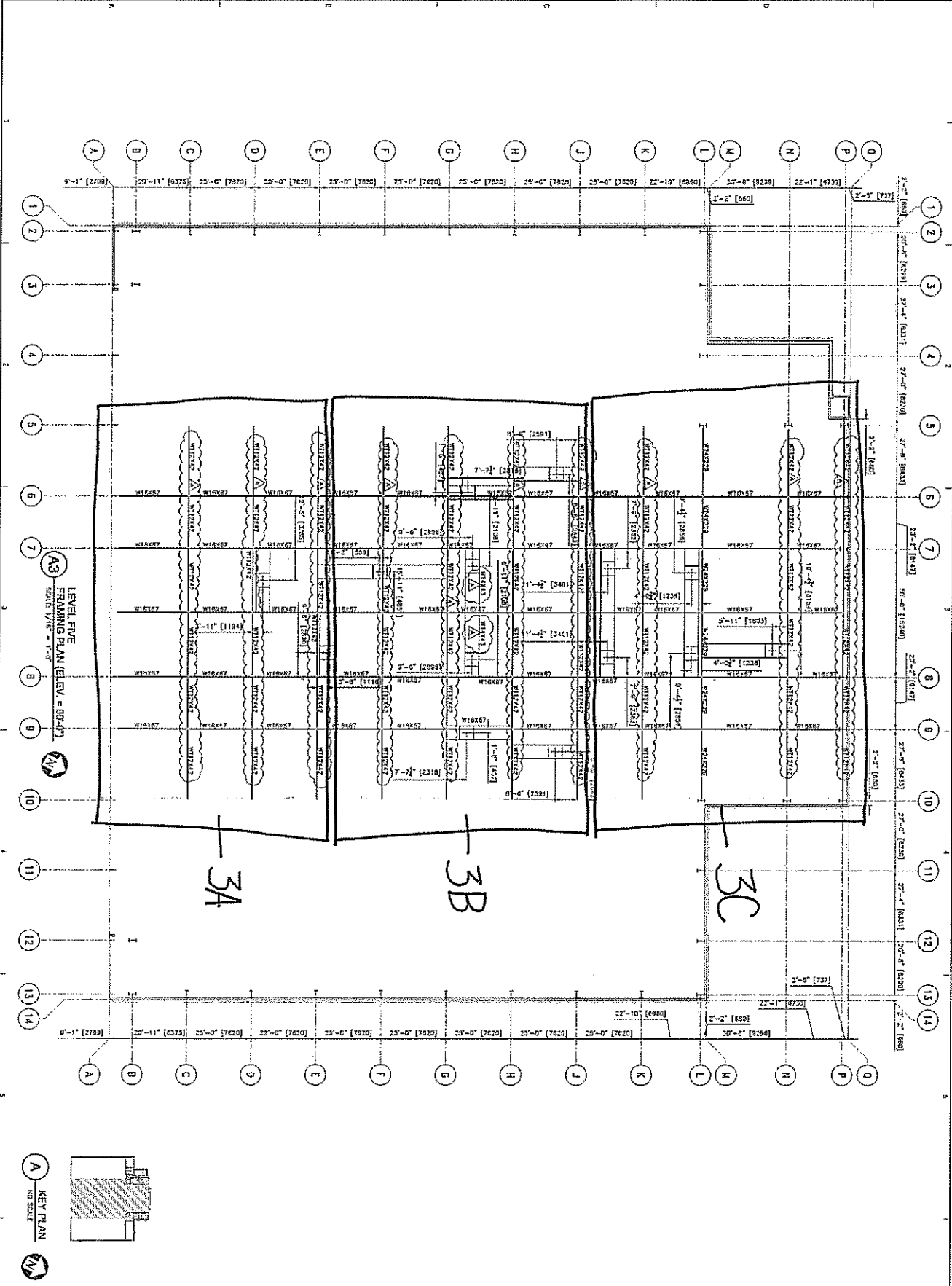


**A3**  
**LEVEL THREE**  
**FRAMING PLAN (ELEV. 48'-0")**  
 SCALE: 1/8" = 1'-0"



**A** KEY PLAN  
 NO SCALE

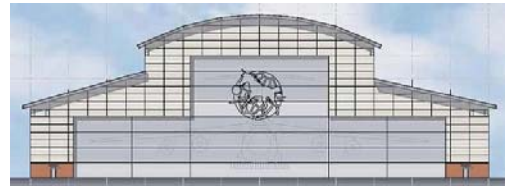
SHEET NO. S113	PROJECT TITLE <b>LEVEL THREE</b> <b>FRAMING PLAN</b>	REVISIONS NO. DATE BY DESCRIPTION	C-5 FUEL CELL FACILITY 167th AIRCRAFT WING PROJECT NO. P/JY1000074 CONTRACT NO. W/101445-C-0019 MARTINSBURG, WEST VIRGINIA BERKELEY COUNTY WEST VIRGINIA	<b>KINSLEY</b> CONSTRUCTION 270 WATER STREET YORK, PA 17403 PHONE: 717-761-3341	<b>iscdesign</b> architects engineers 110 EAST PENNINGTON STREET YORK, PA 17403 PHONE: 717-860-2233	PRELIMINARY SUBMITTAL NOT FOR CONSTRUCTION OR PERMIT	200 ST. CHARLES HWY SUITE 102 YORK, PA 17402 PHONE: 717-864-2261 FAX: 717-864-2259
		MARK DATE BY DESCRIPTION					



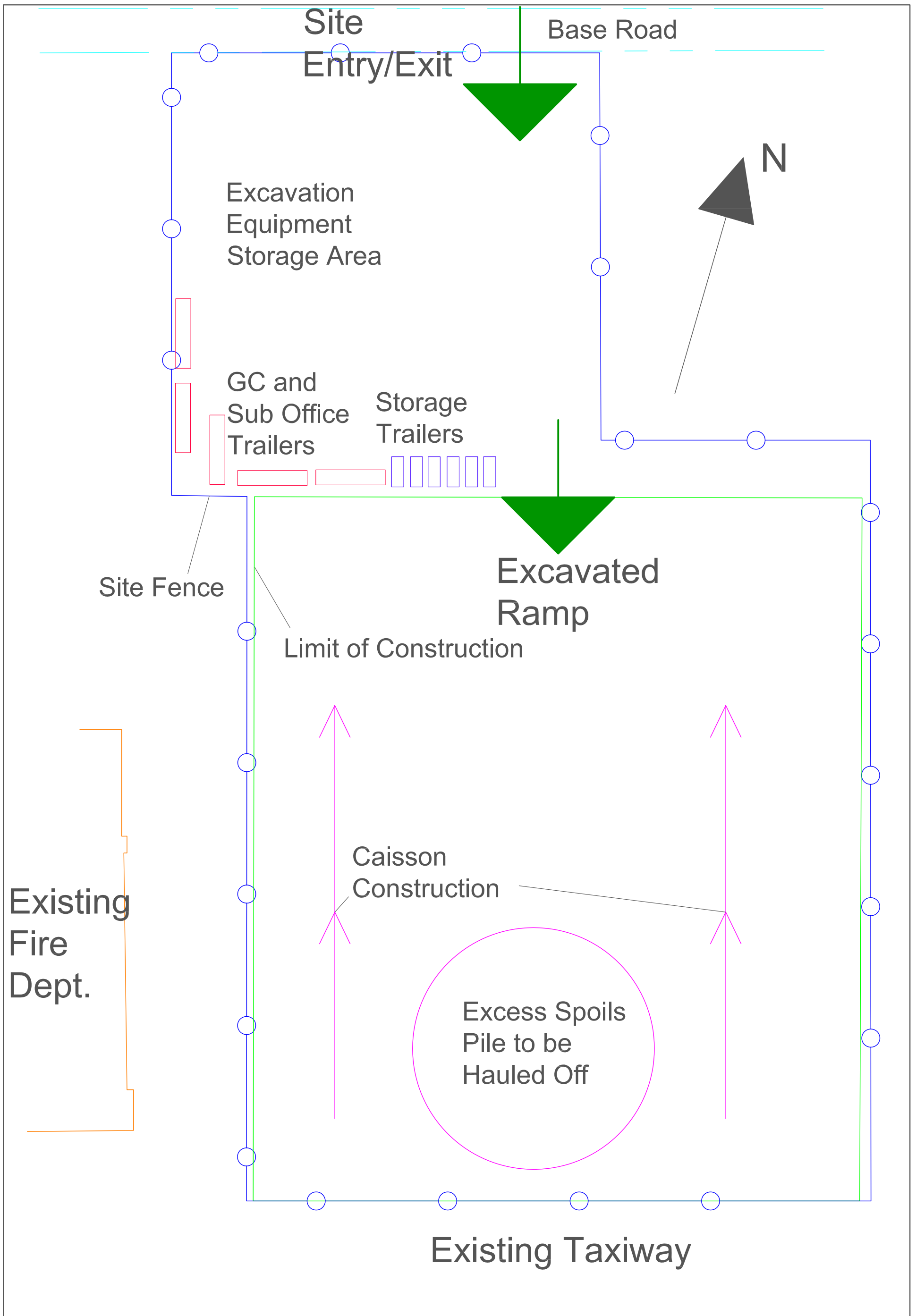
SHEET NO. 5115	PROJECT NO. 1677	DATE 02/27/25	REVISIONS NO. DESCRIPTION 1.	C-5 FUEL CELL FACILITY 1677 AIRLIFT WING Project No. 1677-0001 Contact No. 703.233.0018 MARTINSBURG, WEST VIRGINIA BERKELEY COUNTY WEST VIRGINIA	<b>KINSLEY</b> CONSTRUCTION 2020 PRATER STREET YORK, PA 17402 PHONE: 717.843.2941	<b>iscdesign</b> architects engineers 1103 EAST PRINCERS STREET YORK, PA 17402 PHONE: 717.843.2923	PRELIMINARY SUBMITTAL NOT FOR CONSTRUCTION OR PERMIT	<b>Tran Systems</b> 220 BY CHARLES HWY SUITE 100 YORK, PA 17402 PHONE: 717.843.2981 FAX: 717.843.2984

Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

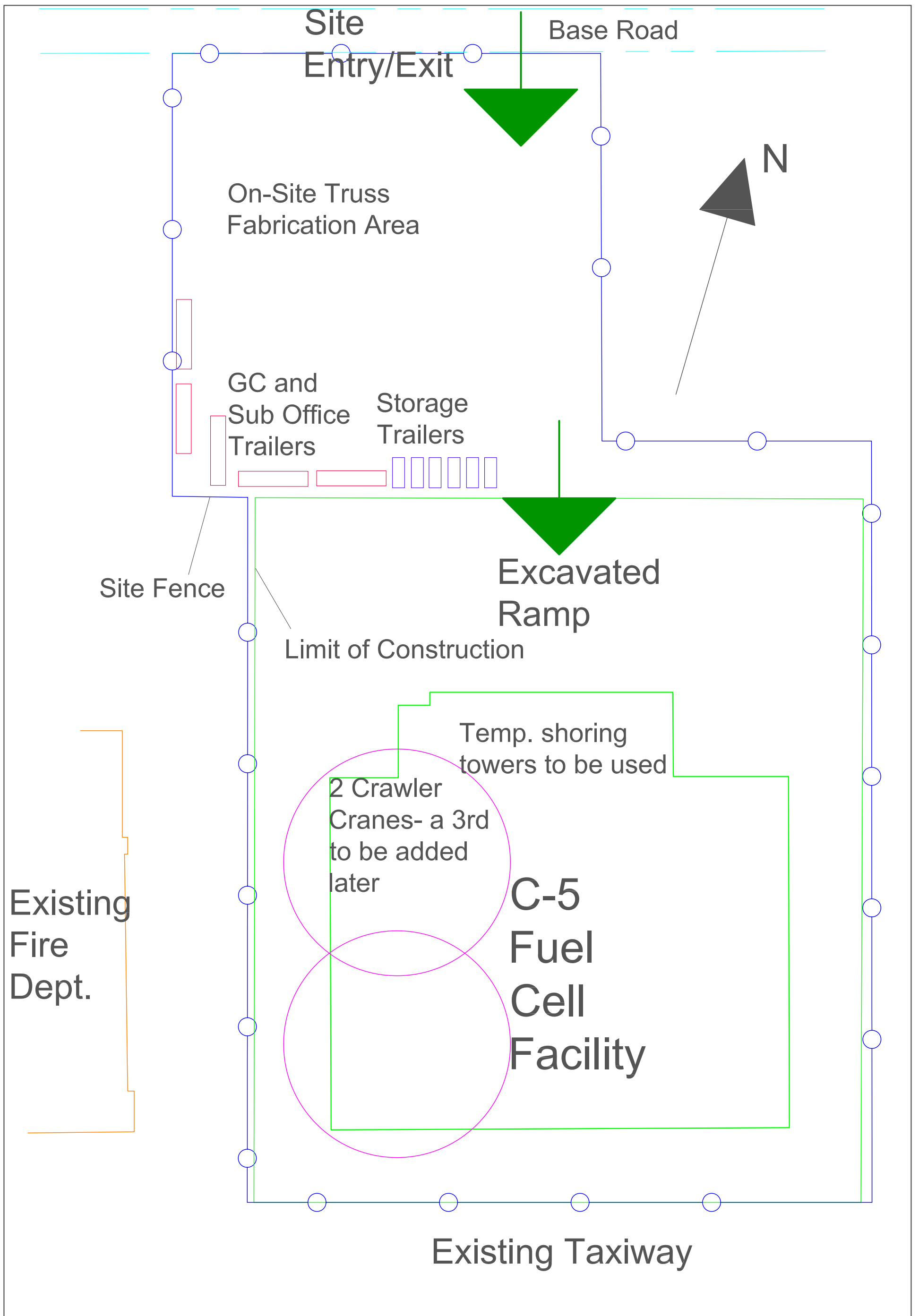
Construction Management  
Martinsburg, WV



**Appendix C**  
C-5 Fuel Cell Facility  
Site Layout Plans



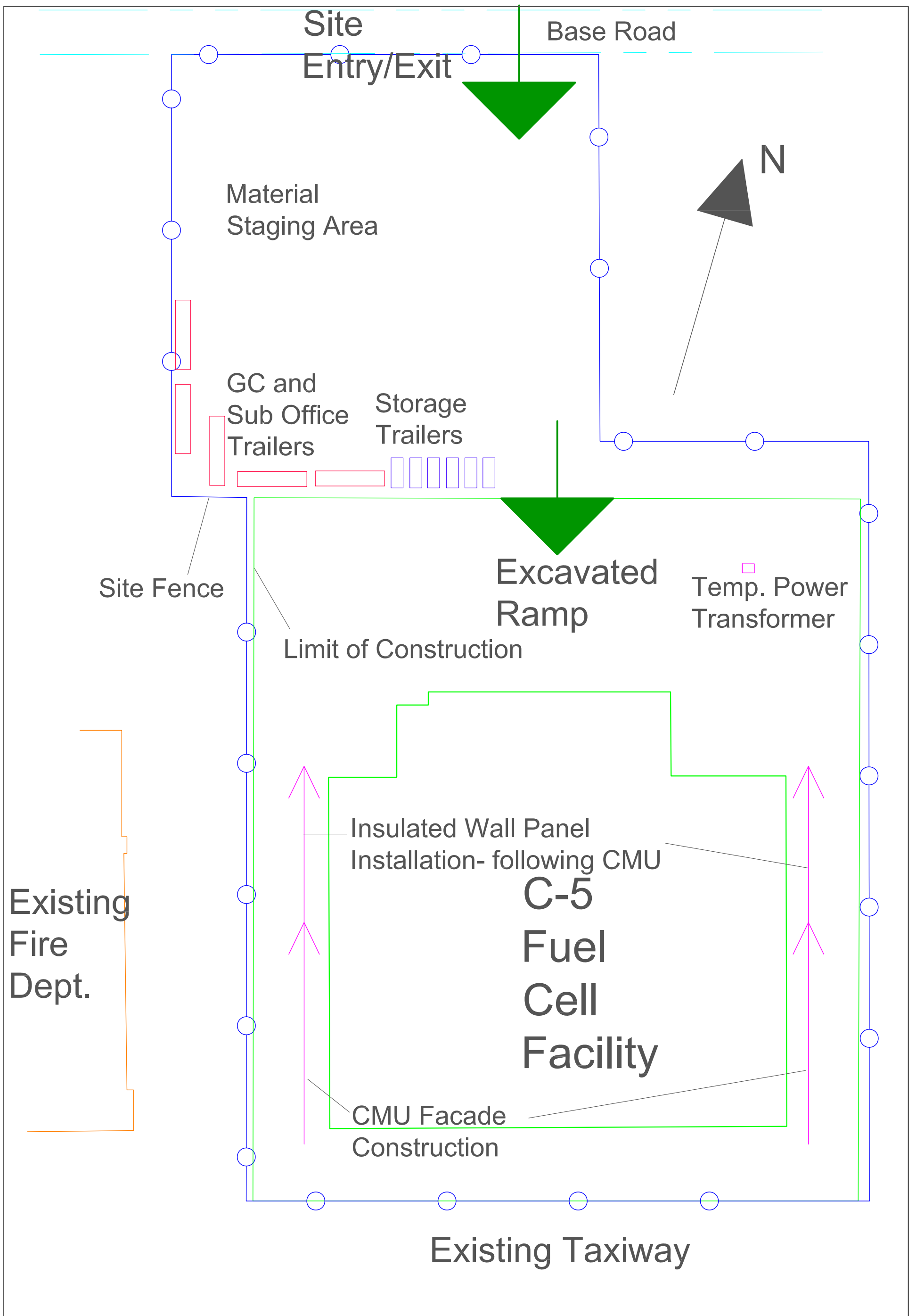
<p><b>C-5 Fuel Cell Facility</b>  Martinsburg, WV  Kyle Goodyear  Construction Management</p>	<p>Excavation and Foundation Site  Layout Plan  1"=60'  October 25, 2009</p>
---	--



**C-5 Fuel Cell Facility**  
 Martinsburg, WV  
 Kyle Goodyear  
 Construction Management

Steel Erection Site Layout Plan

1"=60'  
 October 25, 2009



**C-5 Fuel Cell Facility**  
 Martinsburg, WV  
 Kyle Goodyear  
 Construction Management

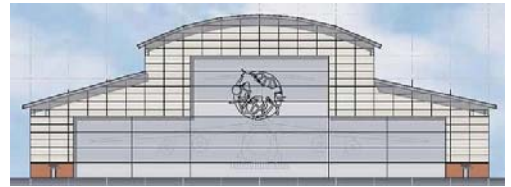
**Building Enclosure Layout Plan**

1"=60'  
 October 25, 2009



Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV

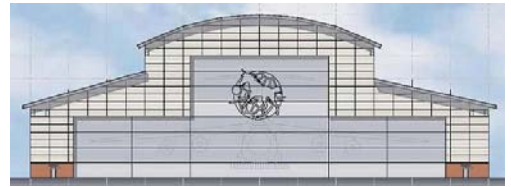


**Appendix D**  
C-5 Fuel Cell Facility  
Structural Systems Estimate



Kyle Goodyear  
C-5 Fuel Cell Facility  
October 28, 2009  
Advisor: Dr. Magent

Construction Management  
Martinsburg, WV



**Appendix E**  
C-5 Fuel Cell Facility  
General Conditions Estimate

<b>Description</b>	<b>Quantity</b>	<b>Units</b>	<b>Unit Cost</b>	<b>Total Cost</b>
<b>Project Supervision</b>				
Superintendent	60	WKS	\$2,975	\$178,500
Asst. Superintendent	60	WKS	\$2,750	\$165,000
Job Engineer	60	WKS	\$1,800	\$108,000
Quality Control Supervisor	60	WKS	\$1,800	\$108,000
Mechanical QC Manager	52	WKS	\$1,800	\$93,600
Electrical QC Manager	52	WKS	\$1,800	\$93,600
				<b>\$746,700</b>
Office Trailer-Double Wide	5	EA	\$5,915	\$29,575
Office Phones (5 trailers)	13	MOS	\$440	\$5,720
Office Equipment (5 trailers)	13	MOS	\$1,323	\$17,193
Job Photos	7	DAY	\$1,525	\$10,675
				<b>\$63,163</b>
<b>Mobilization</b>				
Initial	30	CD	\$610	\$18,300
Equipment	20	WKS	\$810	\$16,200
Concrete Equipment	16	WKS	\$2,100	\$33,600
Material	52	WKS	\$200	\$10,400
				<b>\$78,500</b>
<b>Equipment Maintenance</b>				
Equipment Maintenance	52	WKS	\$140	\$7,280
Concrete Equipment	16	WKS	\$380	\$6,080
				<b>\$13,360</b>
<b>Misc. Job Support Allowance</b>				
	1	LS	\$5,500	<b>\$5,500</b>
<b>Scheduling</b>				
	1	LS	\$10,704	<b>\$10,704</b>
<b>Layout</b>				
Building Layout	70	MSF	\$120	\$8,400
Field Survey	87	MSF	\$250	\$21,750
Layout Sub	1	LS	\$6,000	\$6,000
				<b>\$36,150</b>
<b>Temp Toilets</b>				
	13	MOS	\$550	<b>\$7,150</b>
<b>Temp Utilities</b>				
Temp Electric	13	MOS	\$100	\$1,300
Temp Water	13	MOS	\$10	\$130
				<b>\$1,430</b>

